

38

Date: Tuesday, 8/28/2007 3:16:26 PM
User: Kim Johnston



Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DUAL MIRROR INSTALLATION
Job Number : 34290	
Estimate Number : 12979	
P.O. Number : N/A	Part Number : D350561143
This Issue : 8/28/2007 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Written By : <u> </u>	Due Date : 9/22/2007 Qty: 4 Un: Each
Checked & Approved By : <u> </u>	
Comment : Est. A 07.07.26 new issue (DSI9379) EC verified by JLM	

Additional Product



Job Number: 

Seq. #	Machine Or Operation	Description
1.0	DC	DOCUMENT CONTROL

  (4) KS 07.09.05

Comment: DOCUMENT CONTROL
Photocopy bluefile and create labels per PPP D350-561-141 CHG001

2.0	34290A	SINGLE MIRROR INSTALLATION
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  Comment: Sub-Component SINGLE MIRROR INSTALLATION
Batch: 350 561-141 B34290A 50 6/14/26 (3)



3.0	34290B	DUAL MIRROR ACCESSORY KIT
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  Comment: Sub-Component DUAL MIRROR ACCESSORY KIT
Batch: 350 561-045 B34290B 54 6/14/26 (3)

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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  Comment: INSPECT 100% KITS FOR COMPLETENESS
6/14/26 (3) (x3 kits)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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  Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D350-561-141 DRAFT 6/14/26 (3)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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  Comment: FINAL INSPECTION/W/O RELEASE
6/14/27

Job Completion 

U 6/14/27

Process Sheet

Split 38

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 34290A

Estimate Number : 12978

P.O. Number : N/A

This Issue : 8/28/2007

Print Rev. : NC

First Issue : N/A

Previous Run : 34289

S.O. No. : N/A

Type : SMALL / MED FAB

Drawing Name

: SINGLE MIRROR INSTALLATION

Part Number : D350561141

Drawing Number : N/A

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 9/22/2007

Qty:

2

Um:

Each

Written By

Checked & Approved By

Comment

[Signature]

Est. A 07.07.26

new issue (DS19379)

EC verified

by JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

10

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-561-141 CHG001

20

D2011101

Mirror 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Mirror 6"

Batch: 30376

33916

SP

30

D2012105

Arm (31.06)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Arm (31.06)

Batch: 31483

34303

50
(1X) 6/11/20

40

D2012107

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clevis

Batch: 33585

54

50

D2012111

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bracket

Batch: 330300

50

2/10/18

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SINGLE MIRROR INSTALLATION

Job Number: 34290A

Part Number: D350561141

Job Number:



Seq. #: Machine Or Operation: Description:

6.0 D2012115 Bracket, Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Bracket, Clevis
Batch: 25581 20803 50

7.0 D2022101 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)
Spacer
Batch: 30543 19205 50

8.0 D36291 BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
BRACKET
Batch: B34318 3x 7/11/21

9.0 D36351 GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
GASKET
Batch: 34319 50

10.0 D36353 GASKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)
GASKET
Batch: 34320 50

11.0 D36461 ARM



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
ARM
Batch: B34321 3x 7/11/21

12.0 D36463 ARM



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
ARM
Batch: 34222 7/11/26 50 3x

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SINGLE MIRROR INSTALLATION

Job Number: 34290A

Part Number: D350561141

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

AN34A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

Batch: M103282

SD

14.0

AN35A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Batch: M100886

SD

15.0

AN36A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: M100184

SD

16.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: M100857

SD

17.0

AN410A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: M11045

M103962

SD

18.0

AN960JD10

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Washer

Batch: M100151

SD

19.0

AN960JD416

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

Batch: M103338

7/10/18 SD

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SINGLE MIRROR INSTALLATION

Job Number: 34290A

Part Number: D350561141

Job Number:



Seq. #:

Machine Or Operation:

Description:

20.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Batch: M100393

59

21.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

Batch: M100683

59 7/10/18

(72)

22.0

MS21939WDG7

CLAMP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

CLAMP

Batch: M16323

6x

Ca 7/14/26

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6 07.11.26 (3) 13.11.27

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-561-141

PPA 34290 Ca 7/14/26 (3)

25.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(3) 07.11.27

Job Completion



4 07.11.27

Tuesday, 8/28/2007 3:17:12 PM
User: Kim Johnston










Process Sheet

SPIT

38

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DUAL MIRROR ACCESSORY KIT
Job Number	: 342903		
Estimate Number	: 11563		
P.O. Number	: N/A	Part Number	: D350561045
This Issue	: 8/28/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 31814	Material	: N/A
Written By	: <u>AD 7.08 28</u>	Due Date	: 9/22/2007
Checked & Approved By	: <u>AD 7.08 28</u>	Qty:	3
Comment	: Est. D 05:09:15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D350-561-045CHG004			
2.0	D2011101	Mirror 6"	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Mirror 6" Pick: Packing Kit Qty Part Number Description Batch 1 D2011-101 Mirror <u>30376</u> <u>35576</u> SP			
3.0	D2012113	Clamp	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Clamp Pick: Packing Kit Qty Part Number Description Batch 2 D2012-113 Clamp <u>32552</u> SP			
4.0	D2856100325	Abrasion Strip	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Abrasion Strip Pick: Packing Kit Qty Part Number Description Batch 2 D2856-100-325 Abrasion Strip <u>325656</u> <u>7/10/18</u> SP			

Date: Tuesday, 8/28/2007 3:17:13 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL MIRROR ACCESSORY KIT

Job Number: 34290B

Part Number: D350561045

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

AN34A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

1 AN3-4A Bolt

M103287

SP

6.0

AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

1 AN3-5A Bolt

M100186

SP

7.0

AN960JE10

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

6 AN960JD10 Washer

M100151

SP

8.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

2 AN960JD416 Washer

M103338

SP

9.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L3 Nut (or -3)

M100393

2/10/12 SP

(4)

Date: Tuesday, 8/28/2007 3:17:13 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL MIRROR ACCESSORY KIT

Job Number: 34290B

Part Number: D350561045

Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5
A 4/26 43/45

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-561-045

PPP 34290 C 7/11/26 (3)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(3)
A 4/11/27

Job Completion



W O.K. 11.27

Date: Friday, 07/12/2007 10:17:45 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-561 UPDATE PAPERWORK
Job Number	: 36196		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: Z_CUSTOM
This Issue	: 07/12/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: ECN 1077
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 00015	Drawing Revision	: <i>N/A</i>
	Type : SMALL /MED FAB	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 14/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:

3 X D350-561-143 B34290

ADD DSI 9379, PER ECN1077

RETRUN TO STOCK

34290 3x 50 7/12/04

2.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Dalali

Job Completion



u 07-12-10